



Sinvicomp SGH2815UV

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

Thursday, August 29, 2019

General Information

Produ	ct Des	cript	ion
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"Sinvicomp" SGH 2815UV is a flexible Polyvinyl Chloride material. It is available in Asia Pacific for extrusion. Primary attribute of Sinvicomp SGH2815UV: Good UV Resistance.

General

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Material Status	Commercial: Active	
Availability	Asia Pacific	
Features	UV Resistant	
Forms	• Pellets	

Processing Method • Extrusion

ASTM & ISO Properties 1

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Physical	Nominal Value Unit	Test Method
Density / Specific Gravity	1.37	ASTM D792
Mechanical	Nominal Value Unit	Test Method
Tensile Strength (Yield)	2840 psi	ASTM D638
Tensile Elongation (Break)	250 %	ASTM D638
Hardness	Nominal Value Unit	Test Method
Durometer Hardness (Shore D)	51	ASTM D2240
Thermal	Nominal Value Unit	Test Method
Thermal Stability - Congo Red (374°F)	30 min	BS 2782

Additional Information

Typical temperature profile for SINVICOMP compound is from 165°C to 190°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 165°C
Mixing zone: 165°C~180°C
Meteringzone: 180°C~190°C
Nozzle/Die Zone: 190°C

Notes

¹ Typical properties: these are not to be construed as specifications.

Revision Date: 12/30/2016